

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: K8638.01-901-44 R1

Date: 05/11/20

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – PW/CHR-AWN – PVC Composite Assembly with one Casement, one Awning, and one Fixed Lite. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC – PG30 Size Tested 2899 x 2337 mm* (114 x 92 in*) – Type C
Design Pressure	±1440 Pa (±30.08 psf)
Air Infiltration	0.1 L/s/m ² (0.01 cfm/ft ²)
Air Exfiltration	0.1 L/s/m ² (0.01 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	A3
Cyclic Water Penetration Resistance Test Pressure	220 Pa (4.59 psf)
Static Water Penetration Resistance Test Pressure	220 Pa (4.59 psf)

Reference must be made to Intertek B&C Report No. K8638.01-901-44 R1, dated 05/11/20 for complete test specimen description and detailed test results. *Reference Intertek B&C Report No. J5924.01-901-44, dated 10/29/19 for complete *Gateway* test specimen description and test results.

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian L. Rasmussen
TITLE:	Technician Team Leader	TITLE:	Lab Manager
SIGNATURE:	 <small>Digitally Signed for: Erick Caldera by Patricia Cain</small>	SIGNATURE:	 <small>Digitally Signed by: Brian L. Rasmussen</small>
DATE:	05/11/20	DATE:	05/11/20

EC/CR/BLR:pac

This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample(s) tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.