

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: M6319.01-901-44

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1



SCOPE

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their ID 319 - Endurance - Horizontal Sliding Window. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends ten years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

For INTERTEK B&C:

COMPLETED BY:	Arbind Raj	REVIEWED BY:	Jacob McDaniel
TITLE:	Laboratory Supervisor	TITLE:	Technician
SIGNATURE:	 Digitally Signed by: Arbind Raj	SIGNATURE:	 Digitally Signed by: Jacob McDaniel
DATE:	10/19/21	DATE:	10/19/21

AR/JM:pac

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SECTION 2

SUMMARY OF TEST RESULTS

TITLE	RESULTS LC-PG45
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC – PG30 Size Tested 3658 x 1829 mm (144 x 72 in*) – Type HS
Design Pressure	±1440 Pa (±30.08 psf)
Air Infiltration	0.71 L/s/m ² (0.14 cfm/ft ²)
Air Exfiltration	0.41 L/s/m ² (0.08 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	A3
Cyclic Water Penetration Resistance Test Pressure	220 Pa (4.60 psf)
Static Water Penetration Resistance Test Pressure	220 Pa (4.60 psf)

Reference must be made to Intertek B&C Report No. M6319.01-901-44, dated 10/19/21 for complete test specimen description and detailed test results.

*Reference Intertek B&C Report No. J1814.01-901-44, dated 09/13/19 for complete *Gateway* test specimen description and test results.

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