

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: K2310.01-901-44

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – CHL-AWN/PW - PVC Composite Assembly with one Casement, one Awning and one Fixed Lite –72" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	CW RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW – PG45: Size Tested 1829 x 2438 mm* (72 x 96 in*) – Type C
Design Pressure	±2160 Pa (±45.11 psf)
Air Infiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Air Exfiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Canadian Air Level	A3
Cyclic Water Test Pressure	330 Pa (6.89 psf)
Static Water Test Pressure	330 Pa (6.89 psf)

Reference must be made to Intertek B&C Report No. K2310.01-901-44, dated 01/08/20 for complete test specimen description and detailed test results. *Reference Intertek B&C Report No. J5924.01-901-44, dated 10/29/19 for complete Gateway test specimen description and test results.

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian L. Rasmussen
TITLE:	Technician Team Leader	TITLE:	Lab Manager
SIGNATURE:	 Digitally Signed by: Erick Caldera	SIGNATURE:	 Digitally Signed by: Brian L. Rasmussen
DATE:	01/08/20	DATE:	01/08/20

EC/CR/BLR:pac

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