

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: K8993.01-901-44 R0

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Envision 1270 - 2HP-2HP – Composite Assembly Four Fixed Lites. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	CW RESULTS	LC RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW – PG40 Size Tested 2134 x 3048 mm (84 x 120 in) – Type FW	Class LC – PG45 Size Tested 2134 x 3048 mm (84 x 120 in) – Type FW
Design Pressure	±1920 Pa (±40.10 psf)	±2160 Pa (±45.11 psf)
Air Infiltration	0.1 L/s/m ² (0.01 cfm/ft ²)	0.1 L/s/m ² (0.01 cfm/ft ²)
Air Exfiltration	0.1 L/s/m ² (0.01 cfm/ft ²)	0.1 L/s/m ² (0.01 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	Fixed	Fixed
Cyclic Water Penetration Resistance Test Pressure	290 Pa (6.06 psf)	330 Pa (6.89 psf)
Static Water Penetration Resistance Test Pressure	290 Pa (6.06 psf)	330 Pa (6.89 psf)

This report is for the exclusive use of Intertek's Client and is provided pursuant to the agreement between Intertek and its Client. Intertek's responsibility and liability are limited to the terms and conditions of the agreement. Intertek assumes no liability to any party, other than to the Client in accordance with the agreement, for any loss, expense or damage occasioned by the use of this report. Only the Client is authorized to permit copying or distribution of this report and then only in its entirety. Any use of the Intertek name or one of its marks for the sale or advertisement of the tested material, product or service must first be approved in writing by Intertek. The observations and test results in this report are relevant only to the sample(s) tested. This report by itself does not imply that the material, product, or service is or has ever been under an Intertek certification program.