

**TEST REPORT FOR VPI QUALITY WINDOWS**

Report No.: J8696.01-901-44

**REPORT ISSUED TO**

**VPI QUALITY WINDOWS**

3420 E. Ferry Avenue  
Spokane, WA 99202

**SECTION 1**

**SCOPE**

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – 3P-CPC-3P – Composite Assembly with two Casements and seven Fixed Lites – 126" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

**SECTION 2**

**SUMMARY OF TEST RESULTS**

TITLE	CW RESULTS	LC RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW – PG 30 Size Tested: 3200 x 2438 mm* (126 x 96 in*) – Type C	Class LC – PG 35 Size Tested: 3200 x 2438 mm* (126 x 96 in*) – Type C
Design Pressure	±1440 Pa (±30.08 psf)	±1680 Pa (±35.09 psf)
Air Infiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Air Exfiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Canadian Air Infiltration/Exfiltration Level	A3	A3
Cyclic Water Test Pressure	220 Pa (4.59 psf)	260 Pa (5.43 psf)
Static Water Test Pressure	220 Pa (4.59 psf)	260 Pa (5.43 psf)


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Reference must be made to Intertek B&C Report No. J8696.01-901-44, dated 11/01/19 for complete test specimen description and detailed test results. \*Reference Intertek B&C Report No. G7932.01-901-44, dated 02/23/17 for complete *Gateway* test specimen description and test results.

For INTERTEK B&C:

<b>COMPLETED BY:</b>	Erick Caldera	<b>REVIEWED BY:</b>	Brian L. Rasmussen
<b>TITLE:</b>	Technician Team Leader	<b>TITLE:</b>	Lab Manager
<b>SIGNATURE:</b>	 <small>Digitally Signed for: Erick Caldera by Patricia Cain</small>	<b>SIGNATURE:</b>	 <small>Digitally Signed by: Brian L. Rasmussen</small>
<b>DATE:</b>	11/01/19	<b>DATE:</b>	11/01/19

EC/BLR:pac

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