

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: J4798.01-901-44

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – CPC-AT – PVC Composite Assembly with two Casements and four Fixed Lites - 114" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	CW RESULTS	LC RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class-CW PG35 Size Tested: 2896 x 2438 mm* (114 x 84 in*) Type C	Class-LC PG40 Size Tested: 2896 x 2438 mm* (114 x 84 in*) Type C
Design Pressure	±1680 Pa (±35.09 psf)	±1920 Pa (±40.10 psf)
Air Infiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Air Exfiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	A3	A3
Cyclic Water Penetration Resistance Test Pressure	260 Pa (5.43 psf)	290 Pa (6.06 psf)
Static Water Penetration Resistance Test Pressure	260 Pa (5.43 psf)	290 Pa (6.06 psf)

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Reference must be made to Intertek B&C Report No. J4798.01-901-44 R0, dated 10/18/19 for complete test specimen description and detailed test results.

*Reference Intertek B&C Report No. G7932.01-901-44, dated 02/23/17 for complete *Gateway* test specimen description and test results.

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian L. Rasmussen
TITLE:	Technician Team Leader	TITLE:	Lab Manager
SIGNATURE:	 <small>Digitally Signed by: Erick Caldera</small>	SIGNATURE:	 <small>Digitally Signed by: Brian L. Rasmussen</small>
DATE:	10/18/19	DATE:	10/18/19

EC/BLR:pac

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