

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: J1819.01-901-44 R0

Date: 05/16/19

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue

Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – PVC Composite Assembly with Three Fixed Lites – 3H-PW – 120" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.



SECTION 2

SUMMARY OF TEST RESULTS

TITLE	TEST SPECIMEN #1	TEST SPECIMEN #2
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class-CW PG35 Size Tested: 3048 x 2438 mm (120 x 96 in) Type FW	Class-LC PG40 Size Tested: 3048 x 2438 mm (120 x 96 in) Type FW
Design Pressure	±1680 Pa (±35.09 psf)	±1920 Pa (±40.10 psf)
Air Infiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Air Exfiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Canadian Air Level	Fixed	Fixed
Cyclic Water Test Pressure	260 Pa (5.43 psf)	290 Pa (6.06 psf)
Static Water Test Pressure	260 Pa (5.43 psf)	290 Pa (6.06 psf)

Reference must be made to Intertek B&C Report No. J1819.01-901-44 R0, dated 05/15/19 for complete test specimen description and detailed test results.

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian Rasmussen
TITLE:	Technician	TITLE:	Regional Manager
SIGNATURE:	 Digitally Signed by: Erick Caldera	SIGNATURE:	 Digitally Signed by: Brian L. Rasmussen
DATE:	05/16/19	DATE:	05/16/19

EC:cns

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