

## TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: K6325.01-901-44

### REPORT ISSUED TO VPI QUALITY WINDOWS

3420 E. Ferry Avenue  
Spokane, Washington 99202

### SECTION 1

#### SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on Endurance 511 - PP-PC-PP, Casement Fixed Composite Window - 84" x 120". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.


### SECTION 2

#### SUMMARY OF TEST RESULTS

TITLE	TEST SPECIMEN
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW-PG45: Size tested 2130 x 3045 mm* (84 x 120 in*) – Type C
Design Pressure	±2160 Pa (±45.11 psf)
Canadian Air Infiltration/Exfiltration Level	A3
Air Infiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Air Exfiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Cyclic Water Penetration Resistance Test Pressure	330 Pa (6.90 psf)
Static Water Penetration Resistance Test Pressure	330 Pa (6.90 psf)

Reference must be made to Intertek B&C Report No. K6325.01-901-44, dated 02/27/20 for complete test specimen description and detailed test results. \*Reference Intertek B&C Report No. J5924-01-901-44 dated 10/29/19 for complete Gateway test specimen description and test results.

For INTERTEK B&C:

<b>COMPLETED BY:</b>	Arbind Raj	<b>REVIEWED BY:</b>	Brian Rasmussen
<b>TITLE:</b>	Technician III	<b>TITLE:</b>	Lab Manager
<b>SIGNATURE:</b>	 <small>Digitally Signed by: Arbind Raj</small>	<b>SIGNATURE:</b>	 <small>Digitally Signed by: Brian L. Rasmussen</small>
<b>DATE:</b>	02/27/20	<b>DATE:</b>	02/27/20

AR/CR/BLR:pac

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