

**TEST REPORT FOR VPI QUALITY WINDOWS**

Report No.: J8697.01-901-44 R0

**REPORT ISSUED TO**

**VPI QUALITY WINDOWS**

3420 E Ferry Avenue  
Spokane, WA 99202

**SECTION 1**

**SCOPE**

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance – PVC Composite Assembly with One Casement and Three Fixed Lites – CP-AT – 108" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

**SECTION 2**

**SUMMARY OF TEST RESULTS**

TITLE	CW RATING	LC RATING
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW – PG30 Size Tested: 2743 x 2438 mm* (108 x 96 in*) - Type C	Class LC – PG35 Size Tested: 2743 x 2438 mm* (108 x 96 in*) - Type C
Design Pressure	±1440 Pa (±30.08 psf)	±1680 Pa (±35.09 psf)
Air Infiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Air Exfiltration	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )	<0.1 L/s/m <sup>2</sup> (<0.01 cfm/ft <sup>2</sup> )
Canadian Air Infiltration/Exfiltration Level	A3	A3
Cyclic Water Penetration Resistance Test Pressure	220 Pa (4.59 psf)	260 Pa (5.43 psf)
Static Water Penetration Resistance Test Pressure	220 Pa (4.59 psf)	260 Pa (5.43 psf)



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Reference must be made to Intertek B&C Report No. J8697.01-901-44 R0, dated 09/20/19 for complete test specimen description and detailed test results. \*Reference Intertek B&C Report No. G7932.01-901-44, dated 02/23/17 for complete *Gateway* test specimen description and test results.

For INTERTEK B&C:

<b>COMPLETED BY:</b>	Erick Caldera	<b>REVIEWED BY:</b>	Brian L. Rasmussen
<b>TITLE:</b>	Technician Team Lead	<b>TITLE:</b>	Lab Manager
<b>SIGNATURE:</b>	 <small>Digitally Signed by: Erick Caldera</small>	<b>SIGNATURE:</b>	 <small>Digitally Signed by: Brian L. Rasmussen</small>
<b>DATE:</b>	09/20/19	<b>DATE:</b>	09/20/19

TC/EC/BLR:pac

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