

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: J1813.01-901-44

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with the referenced Test Methods on their Endurance - SH-PW-AP - PVC Composite Assembly with two Fixed Lites and a Single Hung – 96" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek-ATI test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC – PG35 Size tested: 2438 x 2438 mm* (96 x 96 in*) - Type H
Design Pressure	±1680 Pa (±35.09)
Air Infiltration	0.4 L/s/m ² (0.08 cfm/ft ²)
Air Exfiltration	0.1 L/s/m ² (0.02 cfm/ft ²)
Canadian Air Infiltration/Exfiltration Level	A3
Cyclic Water Penetration Resistance Test Pressure	260 Pa (5.43 psf)
Static Water Penetration Resistance Test Pressure	260 Pa (5.43 psf)

Reference must be made to Intertek B&C Report No. J1813.01-901-44, dated 11/21/19 for complete test specimen description and detailed test results. **Reference Intertek B&C Report No. 10004.01-901-44, dated 05/04/18 for complete Gateway test specimen description and test results.*

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian L. Rasmussen
TITLE:	Technician Team Leader	TITLE:	Lab Manager
SIGNATURE:	 <small>Digitally Signed for: Erick Caldera by Patricia Cain</small>	SIGNATURE:	 <small>Digitally Signed by: Brian L. Rasmussen</small>
DATE:	11/21/19	DATE:	11/21/19

GS/BLR:pac

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