

## TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: M6199.01-901-44

### REPORT ISSUED TO

#### VPI QUALITY WINDOWS

3420 E. Ferry Avenue  
Spokane, Washington 99202

### SECTION 1

#### SCOPE

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their ID 320 - Endurance - Horizontal Sliding Window XOAT. Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington.

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends ten years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

Unless differently required, Intertek reports apply the "Simple Acceptance" rule, also called "Shared Risk approach," of ILAC-G8:09/2019, Guidelines on Decision Rules and Statements of Conformity.

For INTERTEK B&C:

<b>COMPLETED BY:</b>	Che Rodriguez	<b>REVIEWED BY:</b>	Arbind Raj
<b>TITLE:</b>	Technician	<b>TITLE:</b>	Laboratory Supervisor
<b>SIGNATURE:</b>	 <small>Digitally Signed by: Che Rodriguez</small>	<b>SIGNATURE:</b>	 <small>Digitally Signed by: Arbind Raj</small>
<b>DATE:</b>	08/19/21	<b>DATE:</b>	08/19/21

AR/CR:pac

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**SECTION 2****SUMMARY OF TEST RESULTS**

<b>TITLE</b>	<b>RESULTS</b>
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class LC – PG25 Size Tested 2134 x 3048 mm (84 x 120 in) – Type HS
Design Pressure	±1200 Pa (±25.06 psf)
Air Infiltration	0.10 L/s/m <sup>2</sup> (0.02 cfm/ft <sup>2</sup> )
Air Exfiltration	0.15 L/s/m <sup>2</sup> (0.03 cfm/ft <sup>2</sup> )
Canadian Air Infiltration/Exfiltration Level	A3
Cyclic Water Penetration Resistance Test Pressure	180 Pa (3.76 psf)
Static Water Penetration Resistance Test Pressure	180 Pa (3.76 psf)

Reference must be made to Intertek B&C Report No. M6199.01-901-44, dated 08/19/21 for complete test specimen description and detailed test results.

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