

TEST REPORT FOR VPI QUALITY WINDOWS

Report No.: J3192.01-901-44

REPORT ISSUED TO

VPI QUALITY WINDOWS

3420 E. Ferry Avenue
Spokane, Washington 99202

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by VPI Quality Windows to perform testing in accordance with AAMA/WDMA/CSA 101/I.S.2/A440 on their Endurance - LAIRFIRA - PVC Composite Assembly with three Casements, two Awnings and one Fixed Lite –108" x 96". Results obtained are tested values and were secured by using the designated test method(s). Testing was conducted at the Intertek B&C test facility in Kent, Washington. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

TITLE	CW RESULTS
AAMA/WDMA/CSA 101/I.S.2/A440-17	Class CW – PG40: Size Tested 2743 x 2438 mm* (108 x 96 in*) – Type C
Design Pressure	±1920 Pa (±40.10 psf)
Air Infiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Air Exfiltration	<0.1 L/s/m ² (<0.01 cfm/ft ²)
Canadian Air Level	A3
Cyclic Water Test Pressure	290 Pa (6.06 psf)
Static Water Test Pressure	290 Pa (6.06 psf)

Reference must be made to Intertek B&C Report No. J3192.01-901-44, dated 11/01/19 for complete test specimen description and detailed test results. *Reference Intertek B&C Report No. G7934.01-901-44, dated 02/23/17 for complete *Gateway* test specimen description and test results.

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Brian L. Rasmussen
TITLE:	Technician Team Leader	TITLE:	Lab Manager
SIGNATURE:	 <small>Digitally Signed for: Erick Caldera by Patricia Cain</small>	SIGNATURE:	 <small>Digitally Signed by: Brian L. Rasmussen</small>
DATE:	11/01/19	DATE:	11/01/19

EC/BLR:pac

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